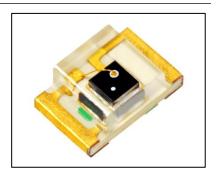


### **Standard Product Reference Sheet**

### VTPS1102HA-TR



#### **Features**

Package	Flat lens package, Photo transistor (Photo detector) Outer dimension 2.0 x 1.25 x 0.8mm ( L x W x H )
Product features	<ul> <li>Peak sensitivity wavelength 850nm</li> <li>Equivalent to JEDEC level 3 (IPC/JEDEC J-STD-020D)</li> <li>Lead–free soldering compatible</li> <li>RoHS2 compliant</li> </ul>

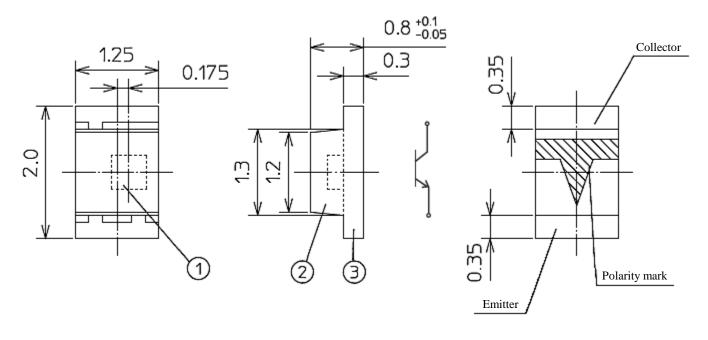
# **Recommended Applications**

- •Industrial equipment : Sensor for security equipment, photoelectric sensor
- •Consumer equipment : Remote controller, disk detectors (CD/DVD/Blu-ray) etc.

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# **Outline Dimensions**

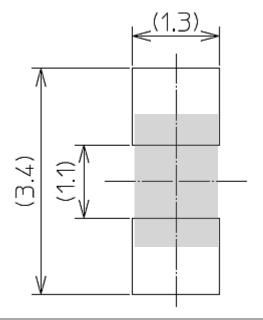
Unit :mm Weight :2.84mg Tolerance : $\pm 0.1$ 



NO.	PART NAME	MATERIAL	QTY.
1	Photo transistor	Si	1
2	Mold resin	Epoxy resin	1
3	Substrate	Glass fabrics	1

# **Recommended Pad**

Unit :mm





# VTPS1102HA-TR

#### [ Absolute Maximum Ratings ]

(Ta=25°C)

			(1a 25 C)
ITEM	SYMBOL	MAXIMUM RATINGS	UNIT
Power Dissipation	Pc	75	mW
Collector-Emitter Voltage	V <sub>CEO</sub>	12	V
Emitter-Collector Voltage	V <sub>ECO</sub>	5	V
Collector Current	Ic	20	mA
Operating Temperature	T <sub>opr</sub>	-40 to +85	$^{\circ}$
Storage Temperature	$T_{stg}$	-40 to +100	$^{\circ}$

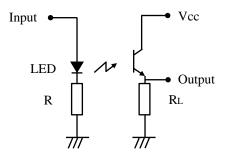
#### [ Electro-Optical Characteristics ]

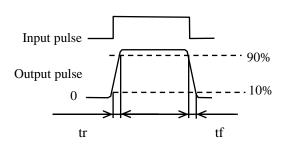
(Ta=25°C)

							(1a-23 C)
П	EM	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Dark	Current	$I_{CEO}$	$V_{CEO} = 10V$	-	-	0.1	μΑ
Photo	Current	Ic	$V_{CE} = 5V$ , <b>X1</b> Ee = 5mW/cm <sup>2</sup>	0.7	2.0	2.86	mA
Peak W	avelength	λр	$V_{CE} = 5V$	-	850	-	nm
	or-Emitter on voltage	V <sub>ce(Sat)</sub>	$I_C = 0.5 \text{mA},$ <b>*1</b> Fe = $10 \text{mW/cm}^2$	-	0.1	-	V
Response	Rise Time	tr	$2 V_{CE} = 10V,$	1	1.8	-	μs
Time	Fall Time	tf	$Ic = 2mA$ , $R_L = 100\Omega$	-	2.6	-	μs

¾1 The illuminances refer unfiltered radiation of a tungsten filament lamp at a color temperature of 2,856K.

<sup>3</sup>% Response time test circuit : as follows





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# **Specifications**

### VTPS1102HA-TR

# **[** Sorting for Photo current **]**

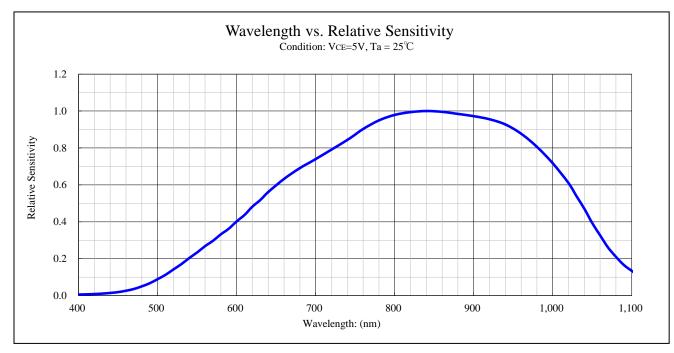
Photo transistors shall be sorted out into the following ranks.

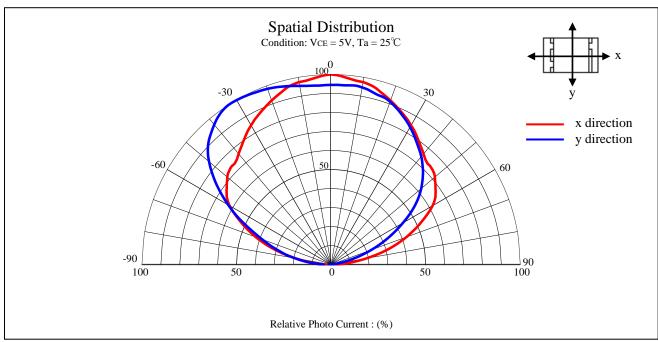
The each shipping lot shall consist of mixed ranks (VD to VH), and the quantity of this product in each rank can not be specified.

Rank	Photo Current Ic (mA)		Conditions
Kank	MIN.	MAX.	Conditions
VD	0.90	1.13	
VE	1.13	1.43	V <sub>CE</sub> =5V
VF	1.43	1.80	Ee=5mW/cm <sup>2</sup>
VG	1.80	2.27	Ta=25°C
VH	2.27	2.86	



### VTPS1102HA-TR





### **Soldering condition**

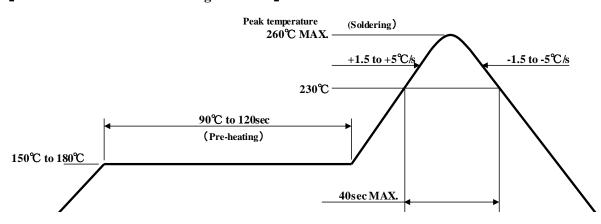
#### **[Soldering Precaution]**

(acc.to EIAJ-4701/300)

- Heat stress during soldering will influence the reliability of Photo detectors, however that effect will vary
  on heating method. Also, if components of varying shape are soldered together, it is recommended to set
  the soldering pad temperature according to the component most vulnerable to heat (e.g., surface mount
  device).
- 2. Photo detector parts including the resin are not stable immediately after soldering ( when they are not at room temperature), any mechanical stress may cause damage to the product. Please avoid such stress after soldering, especially stacking of the boards which may cause the boards to warp and any other types of friction with hard materials.
- Recommended temperature profile for the Reflow soldering is listed as the temperature of the resin surface.
   Temperature distribution varies on heating method, PCB material, other components in the assembly, and mounting density.

Please do not repeat the heating process in Reflow process more than twice.

#### [Recommended reflow soldering condition]



Note 1 Temperature Profile for the reflow should be set to the surface temperature of resin which is on the of Photo detector. This should be the maximum temperature for soldering. Lowering the heating temperature and decreasing heating time is very effective in achieving higher reliability.

Note 2 The reflow soldering process should be done up to twice(2 times Max). When second process is performed, interval between first and second process should be as short as possible to prevent absorption of moisture to resin of Photo detector. The second soldering process should not be done until Photo detectors have returned to room temperature (by nature-cooling) after first soldering process.



# **Soldering condition**

### VTPS1102HA-TR

- 4. If soldering manually, Stanley recommends using a soldering iron equipped with temperature control. During the actual soldering process, make sure that the soldering iron never touches the Photo detector itself, and avoid the Photo detector's electrode heating temperature reaching above the heating temperature of the solder pad. All repairs must be performed only once in the same spot, and please avoid reusing components.
- 5. In soldering process, immediately after iron tip is cleaned, please make sure that the soldering iron reaches the appropriate temperature before using. Also, please avoid applying any types of pressure to the soldered components before the solder has been cooled and hardened, as it may deteriorate solder performance and solder quality.

#### [Recommended Manual Soldering Condition]

Temperature of iron tip	350°CMax.
Soldering duration, time	3sec.Max., 1 time

- 6. When using adhesive material for tentative fixatives, thermosetting resin or Ultraviolet radiation (UV) setting resin with heat shall be recommended. «The curing condition, Temperature:150°CMax./Time:120sec.Max.»
- 7. The products cannot be used for hand soldering and dipping (Through the Wave) soldering.
- 8. Isopropyl alcohol is recommended for cleaning. Some chemicals, including Freon substitute detergent could corrode the lens or the casing surface, which cause discoloration, cloud, crack and so on. Please review the reference chart below for cleaning. If water is used to clean (including the final cleaning process), please use pure water (not tap water), and completely dry the component before using.

Cleaning agents	Recommended / Not recommended
Isopropyl alcohol	✓ Recommended
Ethyl alcohol	✓ Recommended
Pure water	✓ Recommended
Trichloroethylene	x Not recommended
Chlorothene	x Not recommended
Acetone	x Not recommended
Thinner	x Not recommended



#### **Handling Precaution**

## VTPS1102HA-TR

#### **[Other Precautions]**

- 1. Stanley LED products have semiconductor characteristics and are designed to ensure high reliability. However, the performance may vary depending on usage conditions.
- 2. Absolute Maximum Ratings are set to prevent our products from failing due to excess stress( temperature, current, voltage, etc.). Usage conditions must not exceed the ratings for a moment, nor do reach one item of absolute maximum rating s simultaneously.
- 3. In order to ensure high reliability from our products, variable factors that arise in actual usage conditions should be taken it to account for designing. (Derating of TYP., MAX Forward Voltage, etc.)
- 4. Please insert Straight Protective Resistors into the circuit in order to stabilize LED operation and to prevent the device from igniting due to excess current.
- 5. Please check the actual performance in the assembly because the Specification Sheets are described for our device only.
- 6. The products are designed to perform without failure in the recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damages from these unexpected failures.
- 7. The products are manufactured to be used for ordinary electronic equipment.

  Please contact our sales staff beforehand when exceptional quality and reliability are required, and the failure or malfunction of the products might directly jeopardize life or health ( such as for airplanes, aerospace, transport equipment, medical applications, nuclear reactor control systems and so on).
- 8. The formal specification sheets shall be valid only by exchange of documents signed by both parties.



VTPS1102HA-TR

This product is baked (moisture removal) before packaging, and is shipped in moisture-proof packaging (as shown below) to minimize moisture absorption during transportation and storage. However, with regard to storing the products, Stanley recommends the use of dry-box under the following conditions is recommended. Moisture-proof bag as the packaging is made of anti-static material but packaging box is not.

#### [Recommended Storage Condition / Products Warranty Period ]

Temperature	+5 <b>~</b> 30℃
Humidity	Under 70%

In the case of the package unopened, **6 months under [ Recommended Storage Condition ]**. Please avoid rapid transition from low temp. condition to high temp. condition and storage in corroding and dusty environment.

#### [Time elapsed after Package Opening]

The package should not be opened until immediately prior to its use, and please keep the time frame between package opening and soldering which is **[maximum 168h]**.

If the device needs to be soldered twice, both soldering operations must be completed within the 168h.

If any components should remain unused, please reseal the package and store them under the conditions described in the [Recommended Storage Condition ] above.

This product must be required to perform baking process (moisture removal) for at least 10h and not exceed for 12h at  $60\pm 5$  degrees Celsius if following conditions apply.

- 1. In the case of silica gel (blue) which indicates the moisture level within the package, changes or loses its blue color.
- 2. In the case of time passes for 168h after the package is opened once.

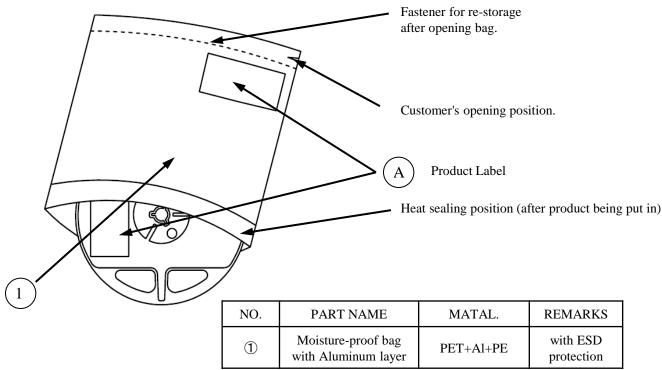
Baking process should be performed after Photo detector having been taken out of the package.

Baking may be performed in the tape-reel form, however if it is performed with the reel stacked over one another, it may cause deformation of the reels and taping materials and later obstruct mounting. Please handle only once it has returned to room temperature. Provided that, baking process shall be 2 times MAX.

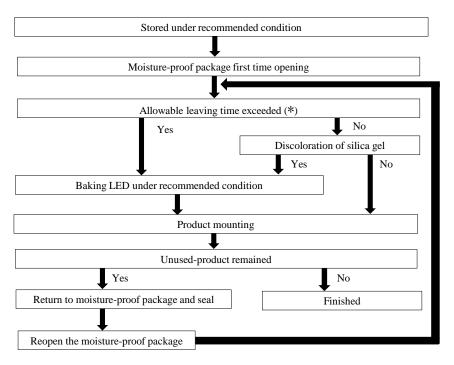


#### VTPS1102HA-TR





#### [Flow chart-package opening to mounting]



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each Photo detector type.

The allowable leaving time should be calculated form the first opening of package to the time when soldering process is finished.

When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated form the first opening of package, or from the time when baking process is finished.

# VTPS1102HA-TR

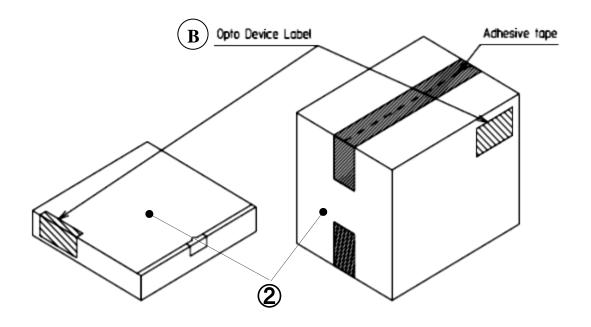
### [ Packing box ]

(RoHS2 / ELV Compliant)

Box TYPE	Outline dimension $L \times W \times H \text{ (mm)}$	Capacity of the box
Type A	280 × 265 × 45	3 reels
Type B	310 × 235 × 265	15 reels
Туре С	440 × 310 × 265	30 reels

The above measure is all the reference value.

The box is selected out of the above table by shipping quantity.



Type A

Material / box : Cardboard C5BF

Type B,C

Material / box : Cardboard K5AF

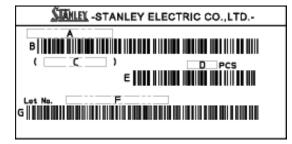
Partition : Cardboard K5AF

No.	PART NAME	MATELRIAL	REMARKS
2	Packing Box	Corrugated Cardboard	without ESD protection

#### [Label Specification]

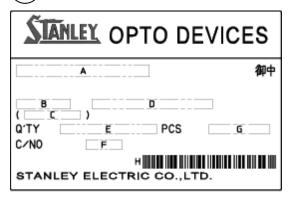
(acc.to JIS-X0503(Code-39))

(A) Product Label



- A. Parts number
- B. Bar-code for parts number
- C. Parts code (In-house identification code for each parts number)
- D. Packed parts quantity
- E. Bar-Code for packed parts quantity
- F. Lot number & Rank
  (Refer to Lot Number Notational System for details)
- G. Bar-Code for Lot number & Rank

(B) Opto Device Label



- A. Customer Name
- B. Parts Type
- C. Parts Code
- D. Parts Number
- E. Packed Parts Quantity
- F. Carton Number
- G. Shipping Date
- H. Bar-Code for In-house identification Number

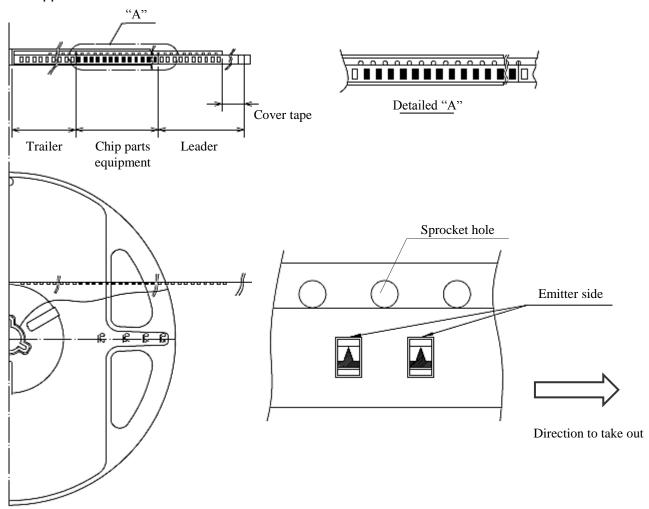
<Remarks> Bar-code font : acc.to Code-39(JIS-X0503)

# **Taping and Reel Specifications**



(acc.to; JIS-C0806-03)

#### 1. Appearance



#### Note

"-TR" means emitter side of photo detectors should be placed on the sprocket-hole side.

Ite	ms	Specifications	Remarks
Landan	Cover-tape	Cover-tape shall be longer than 300mm without carrier-tape	The end of cover-tape shall be held with adhesive tape.
Leader Carrier-tape		Empty pocket shall be more than 25 pieces.	Please refer to the above figure for Taping & reel orientation .
Tra	iler	Empty pocket shall be more than 40 pieces.	The end of taping shall be inserted into a slit of the hub.

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# **Taping and Reel Specifications**

#### VTPS1102HA-TR

#### [Qty. per Reel]

4,000parts/reel

#### [Mechanical strength]

Cover-tape adhesive strength shall be  $0.1 \sim 1.0 \text{N}$  (An angle between carrier-tape and cover-tape shall be 170 deg.) Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

#### [Others]

Reversed-orientation, Up-side down placing, side placing and out of spec. parts mix shall not be held. Max qty. of empty pocket per reel shall be defined as follows.

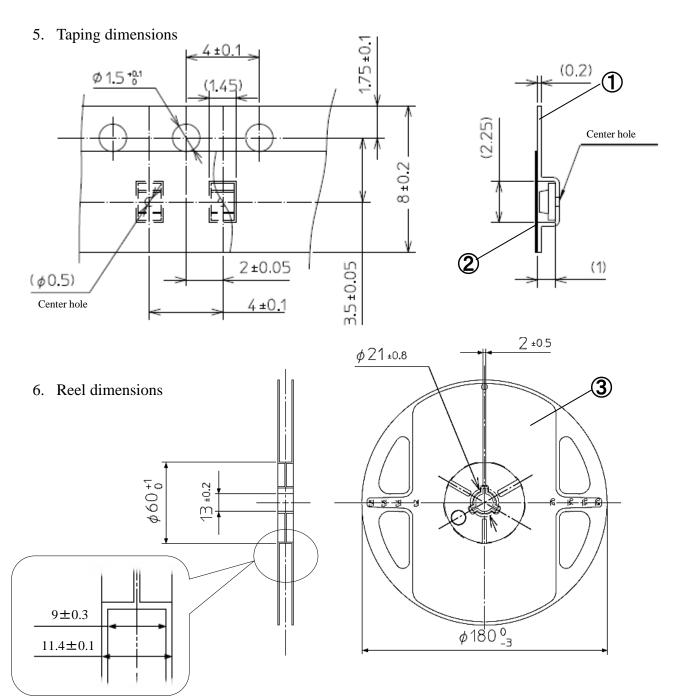
Qty. / reel	Max. qty. of empty pockets	Remarks
~500	1	-
~1,000	1	-
~1,500	1	-
~2,000	2	No continuance
~2,500	2	No continuance
~3,000	2	No continuance
~3,500	3	No continuance
~4,000	4	No continuance

# **Taping and Reel Specifications**

VTPS1102HA-TR

(acc.to; JIS-C0806-03)

Unit: mm



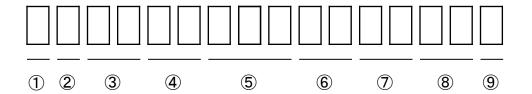
NO.	PART NAME	REMARKS
1	Carrier-tape	Conductive Grade
2	Cover-tape	Anti-Static Grade
3	Carrier-reel	Anti-Static Grade





## **Lot Number Notational System**

# VTPS1102HA-TR



① - Idigit: Production Location (Mark identify alphabet)

② - Idigit: Production Year (Last digit of production Year 2020 → 0, 2021 → 1, 2022 → 2, 2023 → 3 ···)

③ - 2digits: Production Month (Jan. to Sep., should be 01,02,03 ···)

4 - 2digits : Production Date

⑤ - 3digits: Serial Number

6 - 2digits: Tape and Reel following Number

7 - 2digits : Photocurrent Rank.

(If Photocurrent rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified intensity rank, "--" is used to indicate.)

8 - 2digits: Chromaticity Rank

(If chromaticity rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified intensity rank, "--" is used to indicate.)

9 - Idigit: Option Rank (Stanley normally print "-" to indicate)



# cuction VTPS1102HA-TR

# **Correspondence to RoHS2 / ELV instruction**

This product is in compliance with RoHS2 / ELV.

Prohibition substance and it's criteria value of RoHS2 / ELV are as follows.

- RoHS2 instruction ... Refer to following 1 to 10.
- •ELV instruction ... Refer to following 1 to 4.

No.	Substances	Threshold	
1	Lead and its compounds	0.1% (1,000ppm)	
2	Mercury and its compounds	0.1% (1,000ppm)	
3	Cadmium and its compounds	0.01% (100ppm)	
4	Hexavalent chromium compounds	0.1% (1,000ppm)	
5	PBB : Polybrominated Biphenyls	0.1% (1,000ppm)	
6	PBDE : Polybrominated Biphenyl Ethers	0.1% (1,000ppm)	
7	DEHP : Bis (2-ethylhexyl) phthalate	0.1% (1,000ppm)	
8	BBP : Butyl benzyl phthalate	0.1% (1,000ppm)	
9	DBP : Dibutyl phthalate	0.1% (1,000ppm)	
10	DIBP : Diisobutyl phthalate	0.1% (1,000ppm)	



# **Reliability Testing Condition**

# VTPS1102HA-TR

Test Item	Test Condition	
Endurance Operational Test	Ta=25°C, 1,000h , V <sub>CE</sub> =12V	
Humidity-Resistance Operational Test	Ta=60°C, RH=90%, 1,000h, V <sub>CE</sub> =5V	
High Temperature Operational Test	Ta=85°C, 1,000h , V <sub>CE</sub> =12V	
Low Temperature Operational Test	Ta=-30°C, 1,000h, V <sub>CE</sub> =12V	
Heat Cycle Test	Storage Temp. Min, value (15min.) ~ Storage Temp. Max,value (15min.) 1,000cycle	
High Temperature Shelf Test	Ta=Storage Temp. Max., value t=1,000h	
Low Temperature Shelf Test	Ta=Storage Temp. Min., value t=1,000h	
Reflow Resistance Test	Moisture Soak: Ta=30°C, RH=70%, 168h Preheating: 150~180°C 120sec. Max. Soldering: 230~260°C 40sec. Max.	

#### Failure Criteria

Item	Symbol	Test condition	Failure criteria
Dark current	$I_D$	$V_{CEO} = 10V$	$I_D < 0.1 \mu A$
Photocurrent	Ic	$V_{CE} = 5V$ , $Ee = 5mW/cm^2$	Initial value $\times$ 0.7 < Ic < Initial value $\times$ 1.3
Cosmetic appearance	_	-	Notable, discoloration, deformation and cracking



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  The application of aircrafts, space borne application, transportation equipment, medical equipment, and puckets.
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